

**WSZ Series
Main Unit**

Model: WSZ-24MCT2-AC

**製品仕様書
Product Specifications**

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**富士電機株式会社
Fuji Electric Co.,Ltd.**

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DRAWN	2010-12-15	小塚	酒井	DWG NO.	WDS500049
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1 .Main Unit 共通仕様
Specifications of Main Unit

Item		Specification	Note			
Execution Speed		0.33us / per Sequence Command				
Space of Control Program		20K Words				
Program Memory		FLASH ROM or SRAM+ Lithium battery for Back-up				
Sequence Command		36				
Application Command		300 (113 types)	Include Derived Commands			
Flow Chart (SFC) Command		4				
Single Point I/O BT Status	X	Input Contact(DI)	X0 ~ X255 (256)	Corresponding to External Digital Input Point		
	Y	Output Relay(DO)	Y0 ~ Y255 (256)	Corresponding to External Digital Output Point		
	TR	Temporary Relay	TR0 ~ TR39 (40)			
	M	Internal Relay	Non-retentive	M0 ~ M799 (800) M1400 ~ M1911 (512)	Can be configured as retentive type	
			Retentive	M800 ~ M1399 (600)	Can be configured as non-retentive type	
		Special Relay	M1912 ~ M2001 (90)			
	S	Step Relay	Non-retentive	S0 ~ S499 (500)	S20~S499 can be configured as retentive type	
			Retentive	S500 ~ S999 (500)	Can be configured as non-retentive type	
T	Timer "Time Up" Status Contact	T0 ~ T255 (256)				
C	Counter "Count Up" Status Contact	C0 ~ C255 (256)				
Register I/O R/D Data	TMR	Current Time Value Register	0.01S Time base	T0 ~ T49 (50)	T0 ~ T255 Numbers for each time base can be flexibly adjusted.	
			0.1S Time base	T50 ~ T199 (150)		
			1S Time base	T200 ~ T255 (56)		
	CTR	Current Counter Value Register	16-Bit	Retentive	C0 ~ C139 (140)	Can be configured as non-retentive type
				Non-retentive	C140 ~ C199 (60)	Can be configured as retentive type
			32-Bit	Retentive	C200 ~ C239 (40)	Can be configured as non-retentive type
				Non-retentive	C240 ~ C255 (16)	Can be configured as retentive type
	HR DR	Data Register	Retentive	R0 ~ R2999 (3000)		Can be configured as non-retentive type
				D0 ~ D3999 (4000)		
	Non-retentive		R3000 ~ R3839 (840)		Can be configured as retentive type	
			R5000 ~ R8071 (3072)		When not configured as ROR, it can serve as normal register (for read/write)	
	HR ROR	Read-only Register	R5000 ~ R8071 can be configured as ROR, default setting is (0)		ROR is stored in special ROR area and not consume program space	
			File Register	F0 ~ F8191 (8192)		Must save/retrieved via special commands
	IR	Input register	R3840 ~ R3903 (64)		Corresponding to external numeric input	
	OR	Output Register	R3904 ~ R3967 (64)		Corresponding to external numeric output	
SR	Special System Register	R3968 ~ R4167 (197) D4000 ~ D4095 (96)		Except R4152 ~ 4154		
Special Register	0.1ms High Speed Timer register		R4152 ~ R4154 (3)			
	High Speed Counter Register	Hardware(4 sets)	DR4096 ~ DR4110 (4x4)			
		Software (4 sets)	DR4112 ~ DR4126 (4x4)			
	Real Time Calendar Register		R4128 (sec)	R4128 (min)	R4130 (hour)	R4131 (day)
		R4132 (month)	R4133 (year)	R4134 (week)		
XR	Index Register	V, Z (2), P0 ~ P9 (10)				
Interrupt Control	External Interrupt Control		32 (16 point input positive/negative edges)			
	Internal Interrupt Control		8 (1, 2, 3, 4, 5, 10, 50, 100ms)			
0.1ms High Speed Timer (HST)		1 (16bits) 4 (32bits, derived from HHSC)				

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Item		Specification		Note
High Speed Counter	Hardware High Speed Counter (HHSC) /32Points	Channels	Up to 1 Up to 4	<ul style="list-style-type: none"> Total number of HHSC and SHSC is 8. HHSC can change into High Speed Timer with 32 bits/0.1ms Time base.
		Counting frequency	Up to 200KHz (single-end input) Up to 100KHz (single-end input)	
		Counting mode	8 (U/D, U/D×2, P/R, P/R×2, A/B, A/B×2, A/B×3, A/B×4)	
	Software High Speed Counter (SHSC) /32Points	Channels	Up to 4	
		Counting mode	3 (U/D, P/R, A/B)	
		Counting frequency	Maximum sum up to 10KHz	
Communication Interface	Port0 (RS232)		Communication Speed 4.8Kbps ~ 921.6Kbps (9.6Kbps)*	Port1 ~ 2 talk original or Modbus RTU Master/Slave Communication Protocol
	Port1(RS232), Port2(RS485)		Communication Speed 4.8Kbps ~ 921.6Kbps (9.6Kbps)*	
NC Positioning Output (PSO)	Number of Axes		Up to 2	
	Output Frequency		200KHz single-end transistor output	
	Output Pulse Mode		3 (U/D, P/R, A/B)	
	Positioning Language		Special Positioning Programming Language	
HSPWM Output	Number of Points		Up to 4	
	Output Frequency		72Hz ~ 18.432KHz (with 0.1% resolution) 720Hz ~ 184.32KHz (with 1% resolution)	
Captured input	Points	Max.36 points (all of main units have the feature)		
		> 10 μs (super high speed/high speed input)		
	Captured pulse width	> 47 μs (medium speed input) > 470 μs (mid/low speed input)		
Setting of Digital Filter	X0 ~ X15	Frequency 14KHz ~ 1.8MHz		Chosen by frequency at high frequencies
		Time constant 0 ~ 1.5ms/0 ~ 15ms, adjustable by step of 0.1ms/1ms		Chosen by time constant at low frequencies
	X16 ~ X35	Time constant 1ms~15ms, adjustable by step of 1ms		

2. 入出力仕様

Digital Input and Output Specifications

DI: 14 points / DO: 10 points

For more DI/DO information, see the next pages.

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入力仕様
Specifications of Digital Input Circuit

Item		24VDC Single-end Input				Note
		High Speed(HSC) 200KHz	Medium Speed(HSC) 20KHz*1	Mid/Low Speed 470μ S	Low Speed (200Hz)	
Input Signal Voltage		24VDC±10%				
Input Current Threshold	ON Current	> 4mA			> 2.3mA	
	OFF Current	< 1.5mA			< 0.9mA	
Maximum Input current		7mA			4.2 mA	
Input Status Indication		Displayed by LED: Lit when "ON", dark when "OFF"				
Isolation Type		Photo coupler signal isolation				
SINK/SRCE Wiring		Independent Wiring	Via variation of internal common terminal S/S and external common wiring			
List of Input Response Speed for Various Models	WSZ-24MCT2-AC	X0,1	X2~13			
	WSZ-32MCT2-AC	X0,1	X2~15	X16~19		
	WSZ-40MCT2-AC	X0,1	X2~15	X16~23		
	WSZ-60MCT2-AC	X0,1	X2~15	X16~35		
	Expansion Unit/Module				All Input Points	
Noise Filtering Time Constant		DHF(0ns ~ 15ms) + AHF(470ns)	DHF(0 ~ 15ms) + AHF(470μ s)		AHF(4.7ms)	DHF : Digital Hardware Filter AHF : Analog Hardware Filter

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出力仕様
Specifications of Digital Output Circuit

Item		Single-End Transistor Output		
		High Speed	Medium Speed	Low Speed
Specification				
Maximum switching (working) Frequency		200KHz	20KHz	200HZ
Working Voltage		5 ~ 30VDC		
Maximum Load Current	Resistive	0.5A	0.1A	0.5A
	Inductive			
Maximum Voltage Drop (@ maximum load)		0.6V	2.2V	1.2V
Leakage Current		< 0.1 mA/30VDC		
Maximum Output Delay Time	ON → OFF	200ns	15μ S	1mS
	OFF → ON		30μ S	
Output Status Indication		LED is lit when "ON", dark when "OFF"		
Over Current Protection		N/A		
Isolation Type		Photo Coupler Isolation		
For Various Models Response Speed List of output	WSZ-24MCT2-AC	Y0~3	Y4~7	Y8~9
	WSZ-32MCT2-AC	Y0~3	Y4~7	Y8~11
	WSZ-40MCT2-AC	Y0~3	Y4~7	Y8~15
	WSZ-60MCT2-AC	Y0~3	Y4~7	Y8~23
	Expansion Units/Modules			All output points

* : The standard product of MCT2-AC-type High-Speed output is 2 points, it can extend to 3~8points (Option). Every increment one High-speed output point, and decrement one Middle-speed output point relatively. Only X4~X5, X8~X9 and X12~X13 output can be extended, and the priority is low serial-number to High serial-number.

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3. 環境仕様

Environmental Specifications

Item		Specification		Note
Operating Ambient Temperature	Enclosure equipment	Minimum	5°C	Permanent Installation
		Maximum	40°C	
	Open equipment	Minimum	5°C	
		Maximum	55°C	
Storage Temperature			-25°C~+70°C	
Relative Humidity (non-condensing, RH-2)			5% ~ 95%	
Pollution Level			Degree II	
Corrosion Resistance			By IEC-68 Standard	
Altitude			2000m	
Vibration	Fixated by DIN RAIL		0.5G, for 2 hours each along the 3 axes	
	Secured by screws		2G, for 2 hours each along the 3 axes	
Shock			10G, 3 times each along the 3 axes	
Noise Suppression			1500Vp-p, width 1us	
Withstand Voltage			1500VAC, 1 minute	
			L, N to any terminal	

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